

**Document Systems Business Unit  
Document Processing Systems  
Core Products / Core Systems Engineering  
Mechanical Design**

# **Software Production Specification**

**Product Code: None**

**Reorder Number: 12R81214**

**XNS PC Plus 2.0**

August 22, 1989

Product Code: None

Reorder Number: 12R81214 (Note P1)

ITEM NO.	Indent	PART #	DESCRIPTION	QTY	INSTRUCTIONS: CONFIGURATION	INSTRUCTIONS: ASSEMBLY
1	2	-----	Box, Overpack (Container, Software - Shipping)	1	Drawing	Note P1, P2, P3, N1, N3, N8, N10
2	3	91E17040	Label, Product Code-Software	1	Drawing	Note N1
3	4	-----	Label, Product Code-Software to read "XNS PC Plus 2.0; Reorder Number 12R81214"	REF	n/a	Note N2
4	2	95E02961	Envelope, Packing	1	Drawing	Note N3
5	3	610E00860	Software License/Maintenance Agreement	1	Drawing	Note N3
6	3	610P70663	Document, "Customer Introduction Letter"	1	Drawing	Note N3
7	2	610E17640	Document, "12R81214 Packing List and Introduction Letter"	1	Mat'l Specification (Appendix HUD-06)	Note N8, N10, N15, N16
7a	2	610E19580	Document, "Customer Notice"	1	Mat'l Specification (Appendix HUD-06)	Note N8, N15, N16
7b			Deleted			
8	2	610E18930	Document, "XNS PC Plus 2.0 Release Document"	1	Mat'l Specification (Appendix HUD-06)	Note N8, N15, N16
9	2	95K06080	Box, Disks, 1"	1	Drawing	Note N8, N11, N20
10			Deleted			
11			Deleted			
12	3	130P26140	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #1"	1	Note N4	Note N11, N17
13	3	130P26141	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #2"	1	Note N4	Note N11, N17
14	3	130P26142	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #3"	1	Note N4	Note N11, N17
15	3	130P26143	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #4"	1	Note N4	Note N11, N17

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Title: XNS PC Plus 2.0 (Diskette Library)

Product Code: None

Reorder Number: 12R81214 (Note P1)

ITEM NO.	Indent	PART #	DESCRIPTION	QTY	INSTRUCTIONS: CONFIGURATION	INSTRUCTIONS: ASSEMBLY
16	3	130P26144	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #5"	1	Note N4	Note N11, N17
17	3	130P26145	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #6"	1	Note N4	Note N11, N17
18	3	130P26146	Diskette (5 1/4"); "XNS PC Plus 2.0 Disk #7"	1	Note N4	Note N11, N17
19	3	130P26147	Diskette (3 1/2"); "XNS PC Plus 2.0 Disk #1"	1	Note N6	Note N5, N11, N19
20	3	130P26148	Diskette (3 1/2"); "XNS PC Plus 2.0 Disk #2"	1	Note N6	Note N5, N11, N19
21	3	130P26149	Diskette (3 1/2"); "XNS PC Plus 2.0 Disk #3"	1	Note N6	Note N5, N11, N19
22	n/a	91E41220	Label, Software Template (5 1/4")	7	Drawing	Note N4, N7
23	n/a	-----	Artwork Set for Diskette Labels (5 1/4")	REF	Label A/W Supplied	Note N4
24	n/a	130P80159	5 1/4" Diskette, Double-sided, Double-density (5 1/4")	7	Drawing	Note N4, N9, N17
25	n/a	95E03240	Envelope, Diskette (5 1/4")	7	Drawing	Note N4, N14
26	n/a	91E41520	Label, Software Template (3 1/2")	3	Drawing	Note N6, N7
27	n/a	-----	Artwork Set for Diskette Labels (3 1/2")	REF	Label A/W Supplied	Note N6
28	n/a	130E01490	3 1/2" Diskette, Double-sided, Double-density (3 1/2")	3	Drawing	Note N6, N9, N19
29	2	95K07490	Slipcase	1	Mat'l Specification (Appendix HUD-01)	Note N8
30			Deleted			
31	3	95K07460	Binder, "XNS PC Plus 2.0 User Handbook"	1	Mat'l Specification (Appendix HUD-02)	Note N15, N16
32	4	95K07460-01	Artwork, "XNS PC Plus 2.0 User Handbook"	REF	Mat'l Specification (Appendix HUD-02)	Note N15, N16, N18

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ITEM NO.	Indent	PART #	DESCRIPTION	QTY	INSTRUCTIONS: CONFIGURATION	INSTRUCTIONS: ASSEMBLY
33	4	610E18890	Text, "XNS PC Plus 2.0 User Handbook"	1	Mat'l Specification (Appendix HUD-02)	Note N15, N16
34			Deleted			
35	3	610E18900	Document, "XNS PC Plus 2.0 Reference Card"	1	Mat'l Specification (Appendix HUD-03)	Note N15, N16
35a	3	610E19120	Document, "XNS PC Plus 2.0 Administration Reference Card"	1	Mat'l Specification (Appendix HUD-08)	Note N15, N16
36	3	95K07470	Binder, "XNS PC Plus 2.0 Troubleshooting Guide"	1	Mat'l Specification (Appendix HUD-04)	Note N15, N16,
37	4	95K07470-01	Artwork, "XNS PC Plus 2.0 Troubleshooting Guide"	REF	Mat'l Specification (Appendix HUD-04)	Note N15, N16, N18
38	4	610E18910	Text, "XNS PC Plus 2.0 Troubleshooting Guide"	1	Mat'l Specification (Appendix HUD-04)	Note N15, N16
39	3	95K07480	Binder, "XNS PC Plus 2.0 Installation and Setup"	1	Mat'l Specification (Appendix HUD-05)	Note N15, N16
40	4	95K07480-01	Artwork, "XNS PC Plus 2.0 Installation and Setup"	REF	Mat'l Specification (Appendix HUD-05)	Note N15, N16, N18
41	4	610E18920	Text, "XNS PC Plus 2.0 Installation and Setup"	1	Mat'l Specification (Appendix HUD-05)	Note N15, N16
42			Deleted			

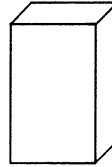
22Aug89

Title: XNS PC Plus 2.0 (Diskette Library)

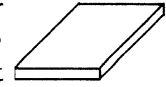
**Packaging  
Drawing:  
12R81214  
XNS PC Plus 2.0**

**Software Storage**

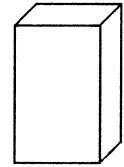
- One Box, Disk, 1"
- 7 diskettes (5 1/4")
- 3 diskettes (3 1/2")



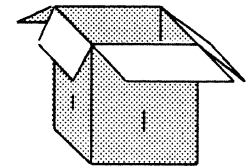
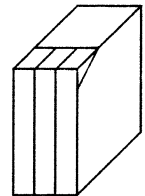
12R81214 Packing List and Introduction Letter  
Customer Notice  
XNS PC Plus 2.0 Release Document



Diskettes on top of



XNS PC Plus 2.0 User Handbook  
XNS PC Plus 2.0 Administration Reference Card  
XNS PC Plus 2.0 Reference Card  
XNS PC Plus 2.0 Troubleshooting Guide  
XNS PC Plus 2.0 Installation and Setup



**Shipping  
Packaging**

- TBD by  
Xerox/Polaroid

## SOFTWARE PRODUCTION SPECIFICATION NOTES

Product Code: None      Reorder Number: 12R81214	
NOTE NO.	DESCRIPTION
N1	Place Printed label, item 2 on box, item 1. Locate on top of box as not to obscure printed box artwork. Note: Label, item 2, has a Pantone 285C blue logo and title information in blue print. (see issued Xerox drawing.)
N2	Print in blue ink, information shown within quotes as shown in item 3 on label template item 2.
N3	Place items 5 and 6 in item 4. Seal item 4 and attach to outside of shipping box (item 1) on the short side so as not to obscure printed artwork.
N4	<p>The Xerox part number represents a software diskette assembly. Each 130Kxxxxx or 130Pxxxxx diskette part number shown on this Software Production Specification (SPS) consists of:</p> <p style="padding-left: 40px;">95E03240 Envelope, Diskette (5 1/4") Quantity 1 each  130P80159 Disk, Double Sided (5 1/4") Quantity 1 each  91E41220 Label, Blank Quantity 1 each</p> <p>Xerox drawings exist for the above three disk assembly items. No drawings exist for these 130Kxxxxx or 130Pxxxxx part numbers.</p>
N5	3 1/2" diskettes to be write protected.
N6	<p>The Xerox part number represents a software diskette assembly. Each 130Kxxxxx or 130Pxxxxx diskette part number shown on this Software Production Specification (SPS) consists of:</p> <p style="padding-left: 40px;">130E01490 Disk, Double Sided (3 1/2") Quantity 1 each  91E41520 Label, Blank Quantity 1 each</p> <p>Xerox drawings exist for the above three disk assembly items. No drawings exist for these 130Kxxxxx or 130Pxxxxx part numbers.</p>
N7	Quantity is total number of diskette labels required for this reorder end item. Artwork to be transferred to these blank labels and installed on diskette jacket. Label titles shall be matched to diskette titles. See also Notes N4 and N6.

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## SOFTWARE PRODUCTION SPECIFICATION NOTES

Product Code: None      Reorder Number: 12R81214	
NOTE NO.	DESCRIPTION
N8	All indent level items controlled by this note, will be assembled by supplier in the box (item 1) per sketch in Appendix B (Packaging Drawing).
N9	Quantity is total number of blank diskettes required for this product coded end item. See notes N4 and N6.
N10	Place item 7 in box (item 1) on top of documents and diskettes to ensure that customer opening package must see this item first. See also Appendix B.
N11	Deleted
N12	Deleted
N13	Print in black ink, title shown within quotes. Artwork to be transferred to these blank spine label(s).
N14	Quantity is the total number of Envelopes (5 1/4") required for this product coded end item. See also note N4.
N15	Camera ready documentation to be provided to supplier with Software Product Specification (SPS). Any subsequent changes to camera ready documentation requires a revised SPS and will be noted by letter revision level to the top assembly part number. (EG: 12R81214 Rev A, B, C, etc.). There are no Xerox drawings for these part numbers.
N16	Production Specification forms (Appendix A of the Software Production Specification) provide sub assembly and assembly information and materials information for documents. There are no Xerox drawings for these part numbers.
N17	Blank diskettes (5 1/4"), shall be recorded from masters supplied by PC Network/Software Development, El Segundo, CA.
N18	This reference item assigns a control number to the supplier's artwork
N19	Blank diskettes (3 1/2"), shall be recorded from masters supplied by PC Network/Software Development, El Segundo, CA.

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## SOFTWARE PRODUCTION SPECIFICATION NOTES

Product Code: None      Reorder Number: 12R81214	
NOTE NO.	DESCRIPTION
N20	Box, Disk, 1" shall contain filler material to prevent movement of 3 1/2" Diskettes. NOTE: Polyurethane foam material is to be avoided.

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## SOFTWARE PRODUCTION SPECIFICATION NOTES

Product Code: None      Reorder Number: 12R81214	
NOTE NO.	DESCRIPTION
P1	All indent level parts to be assembled by supplier. Supplier to determine order of assembly into shipping carton except where noted. After assembly, the box shall be sealed using transparent tape 63E100 or equivalent.
P2	Box (item 1) dimension shall be modified to meet the need of this product. (Artwork to be adjusted for changes in dimensions). Use of filler materials such as bubble wrap, corrugated paper material, or foam blocks to be minimized. (NOTE: Polyurethane foam material to be avoided.)

12May89